

Raffaele Gobber

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Worldwide Availability



International working
experiences

Italy

Austria

Germany

UAE

KSA

OMAN

Skills

- Time management
- Problems Solving
- Documents filing
- NDT's and testing surveillance
- Traceability surveillance
- Interaction with Vendors
- Quick response/solutions
- Experience on welding surveillance
- Deep experience in expediting and supply chain, shipping
- Knowledge of SAP/ERP
- EPC workflow
- Deep experience with IT systems

Education, courses and qualifications

- High school Diploma Math and Science Academy

PROFESSIONAL SUMMARY

Consolidated experience in EPC field, familiar with relevant manufacturing processes, codes | standards such as EN standards, ISO, ANSI series, API Stds, ASME series, ASTM series, physical | mechanical properties, NDT procedures and equipment, acceptance testing. Deep experience in multicultural organizations & on international field.

Inspection | expediting activities in accordance to Customer's requirements as follows:

- Review of NDE procedures against Customer's specification requirements and applicable codes and standards
- Review of personnel qualification such as NDE qualifications and Welder Qualifications
- Weld quality assurance (witness before, during and after welding, visual inspection, macro analysis, detect defects, review of WPS | WPQR)
- Witness of PWHT and Quality Heat Treatments against Customer's specification requirements and applicable codes | standards
- Review of mill certificates and base material certs as per EN 10204 requirements
- Witness of forging operations on different types of forgings and materials
- Witness of dimensional examinations against construction drawings
- Witness of run-out check on shafts and rotors
- Witness of PT, MT, RT and UT examinations against applicable specs, standards | codes
- Witness of dimensional examinations against construction drawings
- Witness of hydraulic and pneumatic tests, functional tests on valves
- Witness of pressure and functional test on filters and accumulators
- Witness of coating check, painting DFT check and pull-off test
- Check of calibration certificates for dimensional measuring equipment's, pressure gauges, spectrometers, tensile and Charpy testing machines, thermocouples, furnaces for pre-heating and heat treatments
- Performance of expediting activity including check of production schedule, manufacturer's production capacity, shipping standards | procedures, packaging
- Review of Manufacturer's Data Book
- Issue of detailed inspection and expediting reports
- Issue of Inspection Release Notes
- Issue of Non-Conformity Reports and follow-up until resolution

2014 – TODAY: QA/QC & WELDING INSPECTOR/EXPEDITOR - Freelance
Expediting activities including project management survey, production schedule analysis, supplier's production capacity, progress monitoring, reporting.
Weld Inspection activity including CS, SS and low alloy steel, of pressure vessels and exchangers, quality heat treatments, mechanical test, NDT, FAT, final inspections, against Customer's specification requirements and applicable codes and standards (Valves, Flange, air/water cooler, Wash Water Pump, Diesel Transfer Pump, Machine Bolt, Nut, Stud Bolt, Pipeline).

Inspection and Expediting Reports, Release Notes, Non-Conformity Reports and follow-up until resolution.

- BV- Non Exclusive Inspectors' HSSE Handbook, General Mechanical - Static/Rotating equipment - Pressure Vessels - Inspection & Testing
- INTERTEK – Valves, Materials, HSE
- Oil & Gas Industry Operations and Markets - Duke University e-Learning
- Supply Chain Management: A Learning Perspective - Korea Advanced Institute of Science and Technology e-Learning
- **FIELD&DESK EXPEDITING**
Rina Certification
- **QAQC KNOWLEDGE COMPETENCY**
Rina Certification
- **NDT GENERAL**
Rina Certification
- **FIRST AID: How to Handle Emergency Situations**

NDE level II qualifications

- **CSWIP 3.1 – WELDING INSPECTOR Lev. 2**
TWI CERTIFICATE N. 102785/2
NDT LEV. II as per SNT-TC-1A 2020 clause 9.2 for UT
NDT LEV. III No. 17.052, License No. QW-NDE-1-2021 as per WP-QW-001 rev.0
- **NDT LEV. II as per SNT-TC-1A 2020 clause 9.2 for RT**
NDT LEV. III No. 3157-3097-30693/PND/C, License No. QW-RT-1-2021 as per WP-QW-001 rev.0

Performance of PPM, KOM and PIM.

Review of Welds procedures and mill certificates against Customer's specifications, requirements, applicable codes and standards.

2010-2013: Welding Inspector & Expeditor at Tech Team Associates S.r.l.

Major Activities of welds:

- Review: WPS & PQR
- QA/QC Inspector
- Check during weld activities

2007-2010: FREELANCE - real estate appraiser – North Italy

2003-2007: FREELANCE IT Technician and Tutor – Graphic Designer – Italy

Relevant working experiences

- *Expediting & Inspection Regional Focal Point on behalf of Maire Tecnimont on GCC supplies (UAE-KSA-OMAN)*
Static, E&I, Civil & Structural, Piping, Skid, Metering, Fire & Security, Telecommunication. Production monitoring, expediting and scheduling, quality assurance. As responsible for all the supplies for ADNOC & ORPIC Projects I cooperated directly with vice-president of procurement and all the coordinators, I attended several meetings even at sites and reported directly to the project Directors. Coordinated a team of 20 between Expeditors/Inspectors overseeing activities on about 50 suppliers, Personally, I had a particular focus on the Steel Structures supplies (On-Shore & Off-Shore).
- *Resident Project Expeditor (Austria, Germany)*
Project Expeditor for the revamping of Kashagan Pipeline, on behalf of Rina and Eni I was the responsible in Austria for the fabrication and delivery of cladmed plates and in Germany for the fabrication of the pipes.

General working experiences on Oil & Gas & Rail scope of supply:

- Inspection and testing of incoming materials – Welded structures, Forgings, Castings, Plates, Pipes, Fittings, Valves, Vessel, Flanges, Actuators and Engines
- Expediting & Scheduling activities - Production control – QA/QC - Packaging and shipping - Project management
- Monitoring and control of supplier commercial documentation submittals as required by the Contract
- Monitoring and control of the suppliers engineering progress, and technical documentation submittals as required by the contract
- Monitoring and control of the suppliers' procurement and ordering progress to ensure a) Major supplier orders are placed on time and b)

- **NDT LEV. II as per SNT-TC-1A 2020 clause 9.2 for PT**
NDT LEV. III No. 17.052,
License No. QW-NDE-1-2021 as per WP-QW-001 rev.0
- **NDT LEV. II as per SNT-TC-1A 2020 clause 9.2 for MT**
NDT LEV. III No. 17.052,
License No. QW-NDE-1-2021 as per WP-QW-001 rev.0

LANGUAGE SKILLS:

- **Italian: Native**
- **English: Fluent**

Major supplier orders are made with reputable, approved, and qualified sub-suppliers

- Monitoring, on a regular basis, the suppliers time schedule to ensure compliance with the project time schedule
- Design Tracking (Schedule, Drawings, Specifications, Design Reports)
- Monitoring the suppliers' fabrication progress to ensure that fabrication is on schedule and being performed within the required Quality
- Monitoring and ensuring that the inspection & test plan is being adhered to ensuring that witness and hold points are maintained
- Monitoring shipping progress, import and customs forecasts
- Ensuring the suppliers are delivering timely reporting as defined in the contract
- Monitoring that supplier manpower levels are sufficient to perform the works
- Monitoring supplier status including capability, financial capability, and market trends affecting the supplier
- Regular reporting of supplier progress, quality, and identification of risks
- Kick off meeting, pre-inspection meeting, management meeting
- Witnessing of Mechanical tests, FAT test, before | during and after Welding, corrosion tests.
- Review & monitor the QA/QC Documentation of the subcontractors and ensure that all the activities are incorporated to their system on daily basis
- Reviewing the approved quality plans, manuals and scope of work to perform the required inspection
- Monitoring and check the pre-fabrication works of the sub-contractors including the inspection of incoming materials
- Supervise non - conformance reports, verifying conformity of the work to specified Quality Requirement and ensuring that the inspection and control are carried out and documented in accordance with the specifications
- Ensure that the exceptional punch lists items for the Mechanical completion certification are completed
- Monitor and supervision of field construction activities to ensure design requirements are met in compliance with drawings, specifications and applicable codes. Ensuring adequate inspections are carried out by Fabricators QC Department.

- Conduct surveillance of on-going construction activities and sub-contractor NDE tasks to assure that such activities are performed in compliance with the applicable requirements (codes, drawings, specifications, etc.).
- Monitor blasting and coating activities/Dry film thickness
- Responsible and supervise monitoring and reporting on project progress with respect to the mechanical activities on the project site, prefabrication and construction activities for the structures
- Attend weekly meetings with the discipline engineers and construction people to resolve any outstanding issues and take corrective action wherever required
- Preparation of inspection reports for different stages and keeping record
- Final welding visual inspection, NDE if required
- Control of Non-conformities. Issuance of punch list
- Witnessing of pneumatic test hydro test, flushing & system layup, both in shop and in erection field
- Preparing and maintaining various QA/QC documents and final test packages
- All the results of the inspections and tests are reported on a daily basis and the reports are reviewed and approved to the applicable code and to the customer specifications. Any deviations shall be documented and resolved
- Keep & maintain a library of company spec, procedures, international standards, codes etc. as Client applicable spec & std

Main followed projects

Project	End Client	Type of equipment	Overall period of time
ILSA	TRENITALIA	MECHANICAL, STATIC, ROTATING, ELECTRICAL, SAFETY	11 MONTHS
Horst M2	Technip FMC	PIPING	2 MONTHS
BP Platina	BP	PIPING	2 MONTHS
Coral South Development	Total	PIPING	2 MONTHS

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	Tortue 1A	BP	FORGINGS	1 MONTH
	Hurricane Energy	Technip FMC	VALVES	1 MONTH
	Al Dabb'iya Surface Facilities Phase III Project	ADNOC	MECHANICAL, STATIC, ROTATING, ELECTRICAL, SAFETY	2 YEARS
	Orpic Liwa Plastics Industries Complex Project	ORPIC	MECHANICAL, STATIC, ROTATING, ELECTRICAL, SAFETY	1 YEARS
	Kashagan Project	ENI	CLADDED PLATES, PIPES	2 YEARS
	ENI E&P CONGO - NENE PHASE 1 PROJECT - CONGO	ENI	ACTUATORS	2 MONTHS
	HALDOR TOPSOE - Waste Heat Boiler 1-HE05; Steam Drum 1-DV01 Loop Steam Drum	MANGIAROTTI	HEADS, FORGINGS, CASTINGS	1 MONTHS
	TOTAL E&P CONGO - MOHO NORD PROJECT	TOTAL	VALVES	3 MONTHS
	Consortio TUC-TOYO-UTC-CNO - SC-TUC-GSU-002 (Internacional)	TOYO	VALVES	6 MONTHS
	JCG CORPORATION - ICHTHYS Onshore LNG Facilities Project	JGC	VALVES	5 MONTHS
	CHEVRON AUSTRALIA – WHEATSTONE	CHEVRON	VALVES, ACUTATORS	3 MONTHS
	OIL STATES INDUSTRIES, Inc. - Williams Midstream	OIL STATES MCS	VALVES	3 MONTHS
	OIL STATES INDUSTRIES - Sapinhoa	OIL STATES MCS	VALVES, CASTINGS	6 MONTHS
	OIL STATES INDUSTRIES - Conoco Phillips	OIL STATES MCS	PIPES	5 MONTHS
	NORTH RUMAILA - NATURAL GAS UTILIZATION PROJECT FIRST PHAS	BP	VALVES, FORGINGS	1 MONTHS

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	SUPERQUIP	CHEVRON	MECHANICAL TEST	3 MONTHS
	Access Pipelines Inc. - Northeast Expansion Project	TRANSCO	PIPES	6 MONTHS
	Statoil Petroleum AS - EdvardGreig/ Grane-Utsira	STATOIL	VALVES	5 MONTHS
	Chevron Lianzi	CHEVRON	VALVES	1 MONTHS
	Total E&P Angola - GirRI	TOTAL	VALVES, ACTUATORS	3 MONTHS
	GA BP Atlantis DC211 New Build GSH	BP	MECHANICAL TEST	6 MONTHS
	GE - SKARV DEVELOPMENT PROJECT-NORWAY	GE	PIPES	5 MONTHS
	Petroleum Development Oman LLC - Lekhwair gas feild Development project	PDO	VALVES	1 MONTHS
	MIFRA-RUWAIS NITROGEN PIPELINE	GASCO	PIPES, FITTINGS	3 MONTHS
	AMEC - EnQuest Knightdbridge	AMEC	VALVES, FORGINGS, FLANGES	6 MONTHS
	Krohne Oil & Gas - NEW FAO DEPOT	KROHNE	VALVES, FLANGES	5 MONTHS
	SAIPEM FILANOVSKY FIELD DEVELOPMENT PROJECT	SAIPEM	ACTUATORS	1 MONTHS

He has carried out supervision, inspection and testing at the following plants:

EPC Site

Al Dabb'iya Phase III Abu Dhabi UAE
Liwa Plastic Project EPC2 Sohar OMAN

Castings

Acc. Fonderie Cividale Cividale del Friuli (UD) Italy

Welded constructions / Machining

Rossi e Brevi Grumello (BG) Italy

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Getecma	Cortemaggiore (PC)	Italy
OMPG	Calcinatè (BG)	Italy
GBM	Sirone (LC)	Italy
Franco Tosi	Legnano (VA)	Italy

Metallic structures / Container / Bolts / Cable trays

Assent	Dubai	UAE
Tiger Steel	Sharjah/Abu Dhabi	UAE
Specialist Service	Dubai/Abu Dhabi	UAE
Rollstud	Dubai	UAE
AIC	RAK	UAE
AIC	Bahara	KSA
Eaton/Anixter	Dammam	KSA

Cladding / Wall Cladding / Roofing / Misc Steel / Corrosion Control

TSSC	Dubai	UAE
Proclad	Dubai	UAE
BSS	Dubai	UAE

Fittings / Piping / Plate / Vessel / Skids / Metering Systems

Butting	Wittingen	Germany
Voestalpine	Linz	Austria
OME	Erba (LC)	Italy
Mega	Scanzorosciate (BG)	Italy
Metalfar	Cesana brianza (LC)	Italy
Simas	Prezzate Mapello (BG)	Italy
Tenaris	Dalmine (BG)	Italy
Macchi Sofinter	Gallarate (VA)	Italy
Belleli	Sharjah	UAE
STS	Muscat – Sohar	OMAN
Future Pipe	Abu Dhabi	UAE
UPI	Abu Dhabi	UAE
Belleli	Sharjah	UAE

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Perfect International	Sharjah	UAE
Descon	Sharjah	UAE
Corodex	Abu Dhabi	UAE
ODS	Dubai	UAE

Valves / Actuators

Della Foglia	Gorla Minore (VA)	Italy
Parcol	Carugate (MI)	Italy
Perar	Rescaldina (VA)	Italy
Cameron Ledeen	Voghera (LO)	Italy
Orsenigo	Costa di Mezzate (BG)	Italy
Cameron Ring-O-Valve	Colico (LC)	Italy
Valvitalia	Voghera (PV)	Italy
LVF Valves	Bergamo (BG)	Italy
ATV	Colico (LC)	Italy
FG Valvole	Stezzano (BG)	Italy
LCM Italia	Vanzaghello (MI)	Italy
Valbart	Mezzago (MB)	Italy

Flanges / Forgings

Galperti Nicola	Colico (LC)	Italy
Forgiatura Morandini	Cividate camuno (BS)	Italy
Forge Monchieri	Cividate camuno (BS)	Italy
Officine Santafede	Cortenova (LC)	Italy
FMA	Arese (MI)	Italy
Ringmill	Nuova Olonio (LC)	Italy
Forgia di Bollate	Cannetto sull'Oglio / Rho (MN – MI)	Italy
Metalcam	Breno (BS)	Italy

Mechanical test

Hammer	Rho (MI)	Italy
Di Landro	Crema (CR)	Italy
AQM	Provaglio d'Iseo (BS)	Italy

